



# CURRENT TO NEAR-FUTURE RISK ASSESSMENT AND MANAGEMENT METHODS FOR MANUFACTURED NANOMATERIALS.

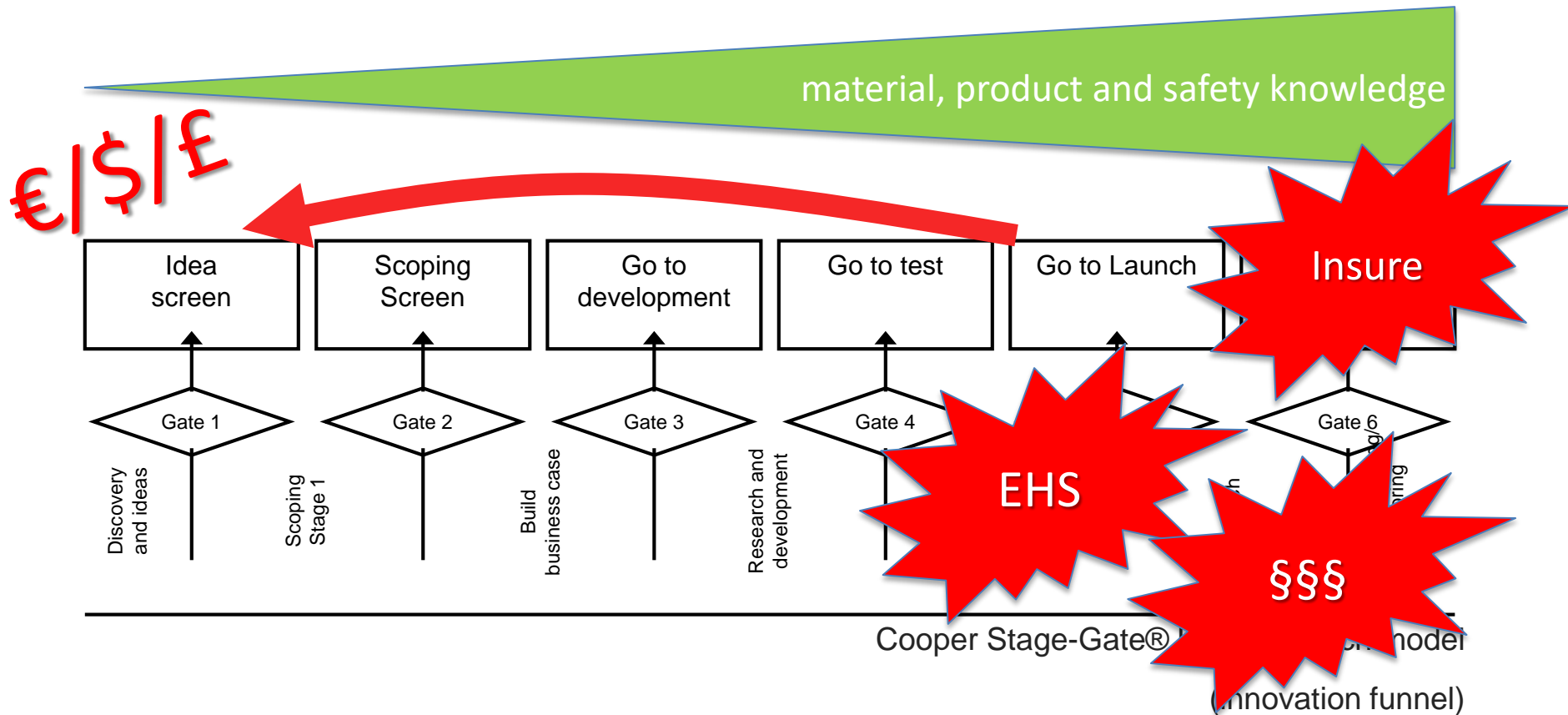
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# Materials and Product Innovation and Current Practice in Risk assessment and Management





# CNT as an Example

Observed filaments/fibrils

Radushkevich and Lukyanov

Hillert and Lange 7

Baker et al. Carbon (1973), J.

Patents CNT production 1980ies

Naming and TEM images

2004-2009

Serious scientific health concern  
(e.g., Lam et al. Tox Sci. (2004),  
Poland et al. Nature (2008); Ma-  
Hock et al. Tox.Sci (2009)

2009-2013

First Scientific

Could this R&D and Launch process have been better,  
safer (and cheaper for the companies and society)?

Ca. 2007-2009

[www.amcoat.no](http://www.amcoat.no) (closed)

Bayer closes  
Large new  
plant

2017

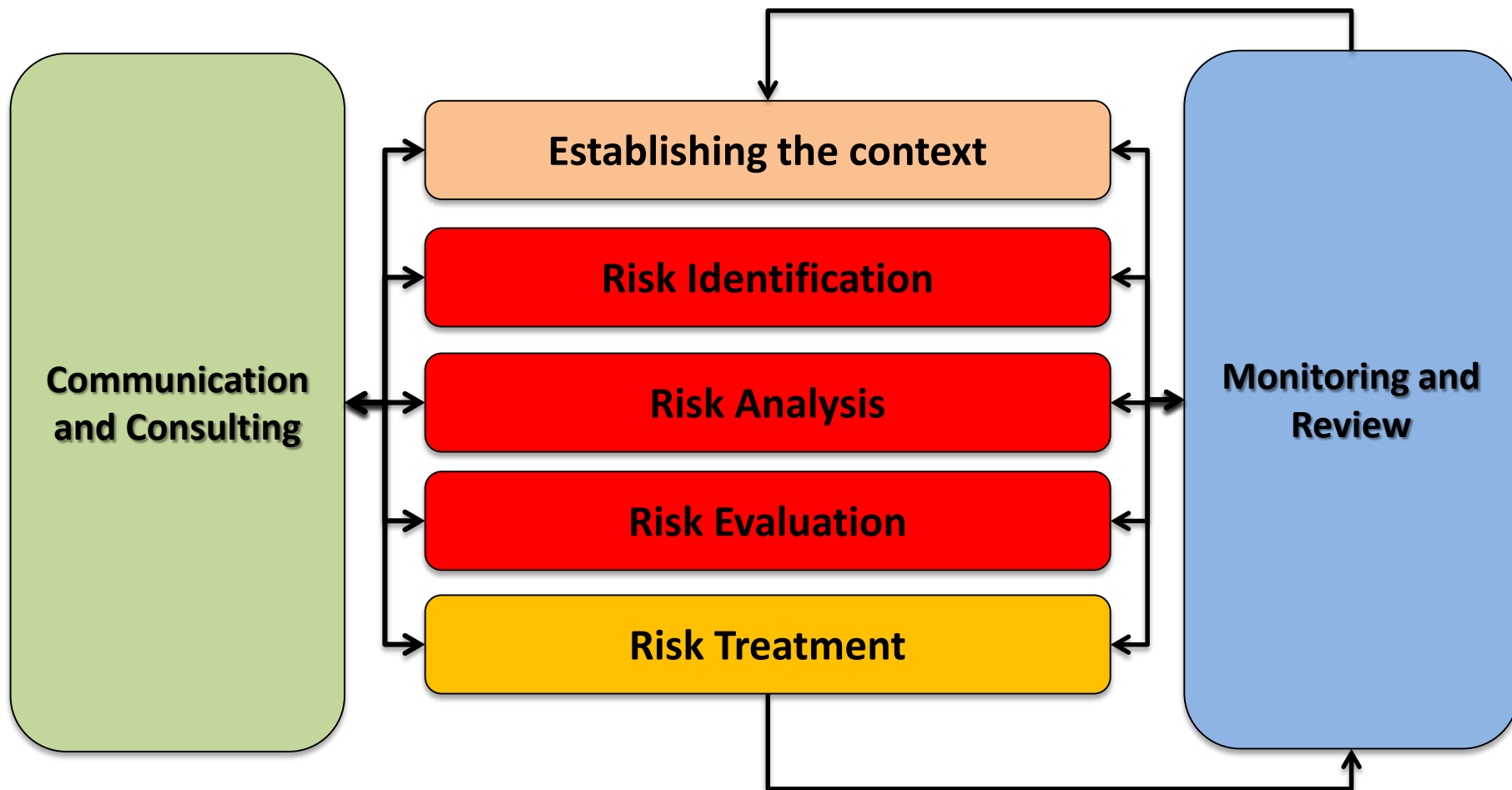
Danish Worker  
Authorities start  
process for setting  
nano-OEL

## Industrial Production

Year	Production
2004	65 tons
2007	271 tons
2009	500-1000 tons
2014	1750-2500 tons



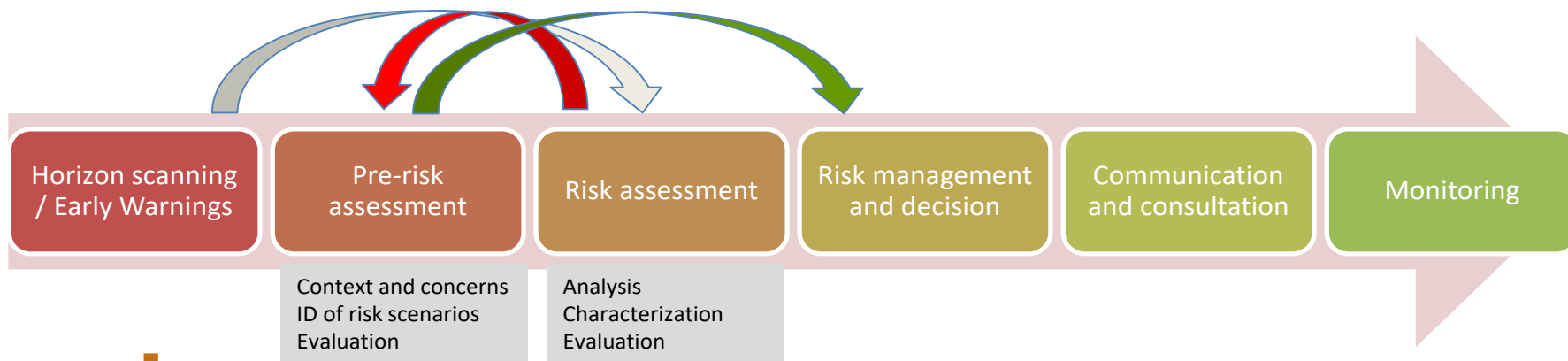
# Principal Risk Assessment and Risk Management



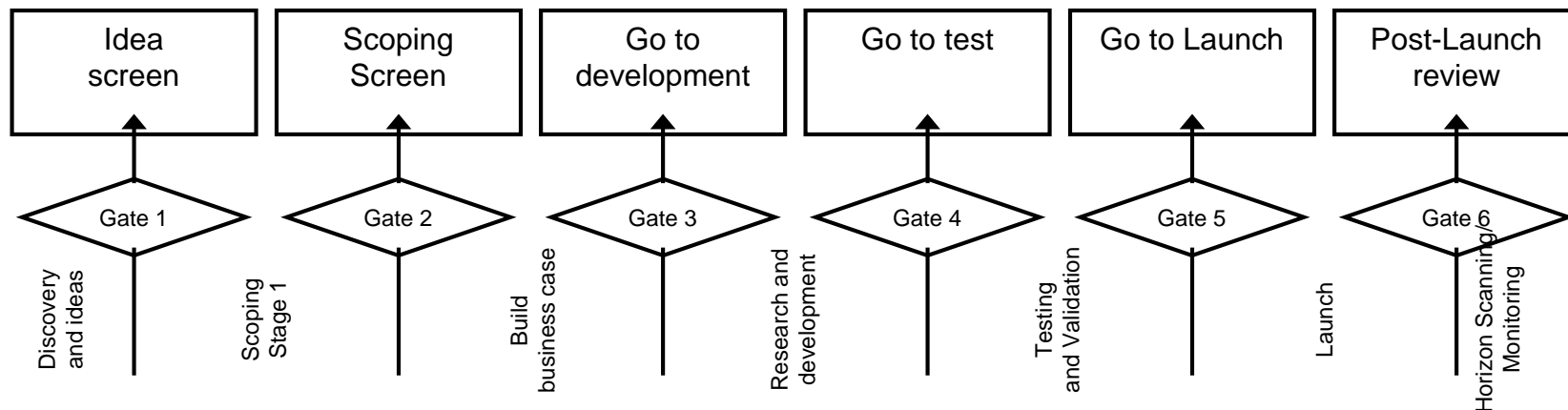
ISO/IS/31000 (2009)



## Emerging Risk Management (Governance)



Emerging Risk Management Framework [CEN Workshop Agreement 16649 (2013)]



Cooper Stage-Gate® Idea to launch model



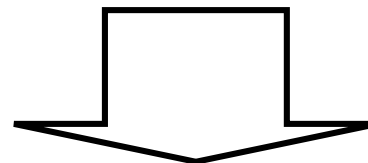
# Current situation in the REACH

## risk assessment approach

- REACH Tier 1 estimates
- ECETOC TRA
- EMKG EXPO Tool

➤ No official exposure limits or DNEL's for NM

**No data and lack of validated REACH RA tools ⇒  
Need for precautionary nano-specific  
Risk Assessment and –Management approaches**



***Reliable risk assessments with REACH model is impossible  
or should be done with GREAT care!***



# Is that critical? - Opinions among stakeholders

	<i>Industry Representatives</i>	<i>Academic Public Researchers</i>	<i>Policy makers Regulators Insurers</i>	<i>Users Society Representatives</i>
<i>Adequacy of current regulation for nano-risk governance</i>				
<i>Importance of nano-risk assessment procedures</i>				
<i>Importance of specific disposal procedures for NMs</i>				
<i>Usefulness of DS (decision support) web-tools for nano-risk governance</i>				

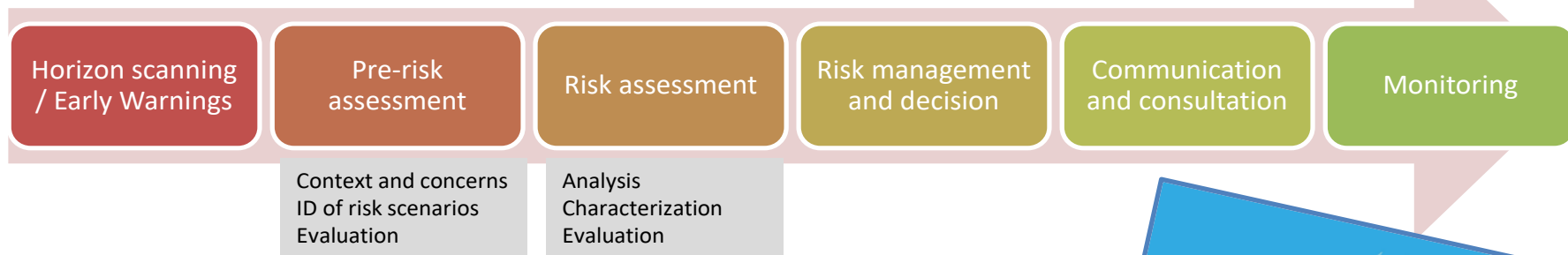
*Color scale (from 1-very low to 5-very high)*



**Unpublished caLIBRAte results**



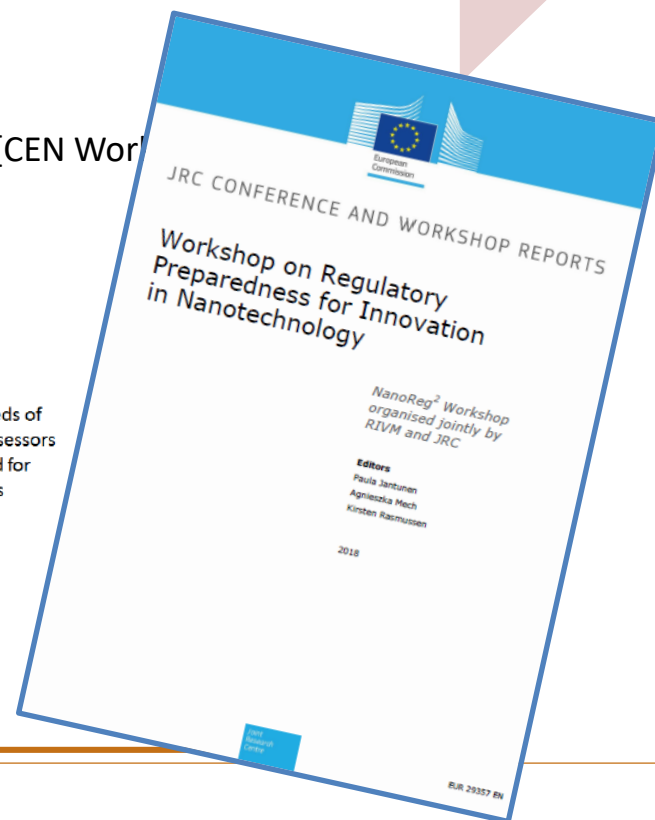
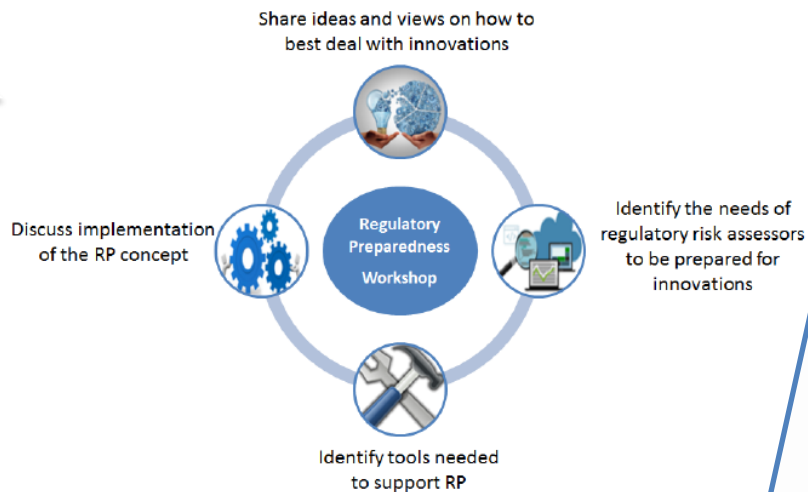
## Emerging Risk Management (Governance)



### Emerging Risk Management Framework [CEN Work]



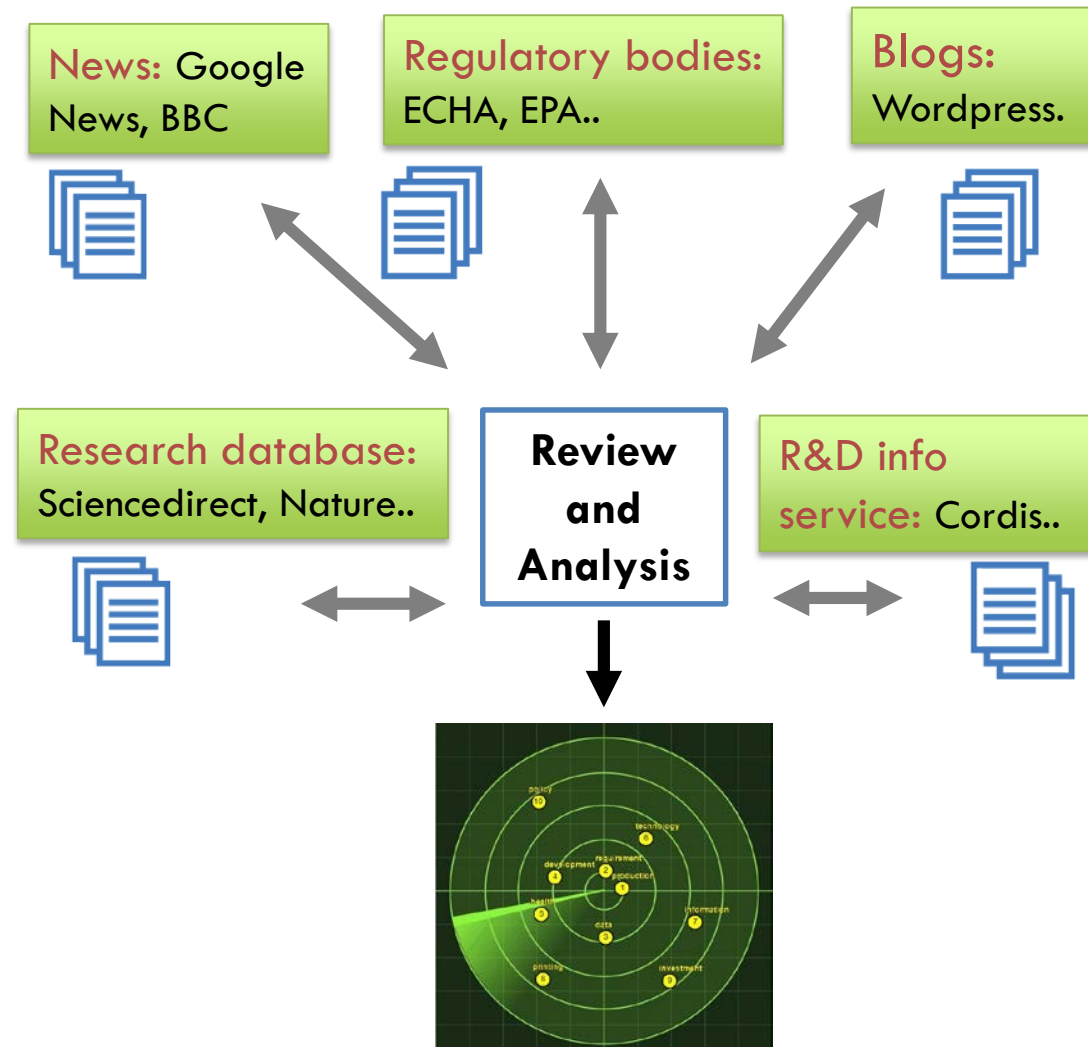
**Different?; Unsafe?  
Regulation? ...**





# Nano-Risk Radar: Horizon Scanning and Monitoring

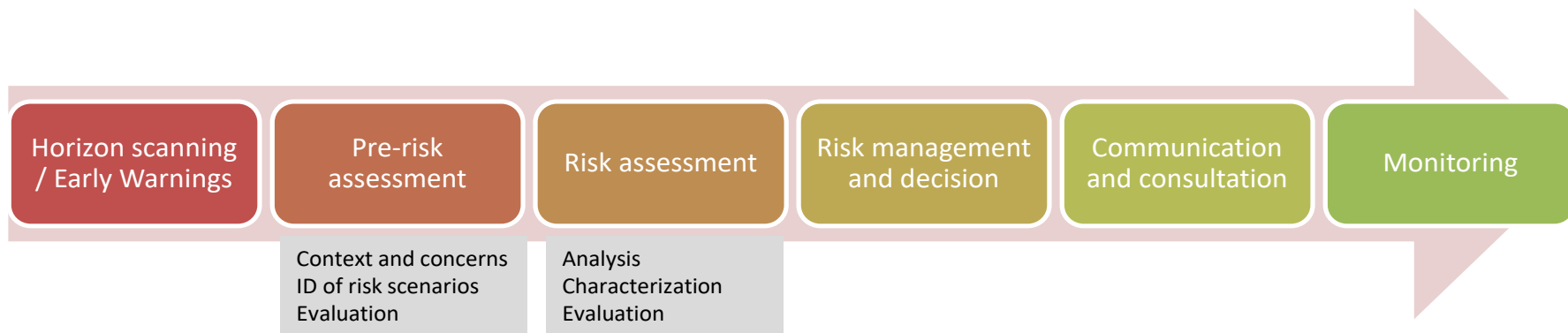
- Web-based tool
- Regular automatic search for "**Nano-safety**" related topics from online sources based on user-defined query.
- Analyses content using natural language processing techniques
- Ranks the results according to their relevance in graphical summary – The Radar



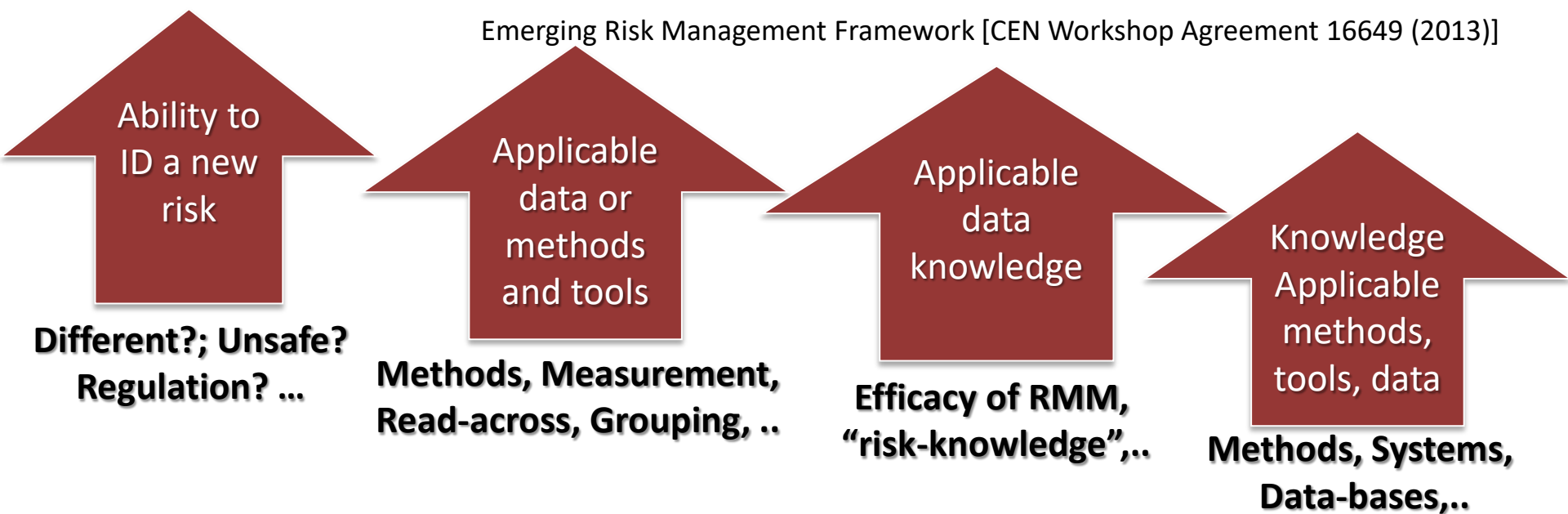


# From Risk Assessment to

## Emerging Risk Management (Governance)

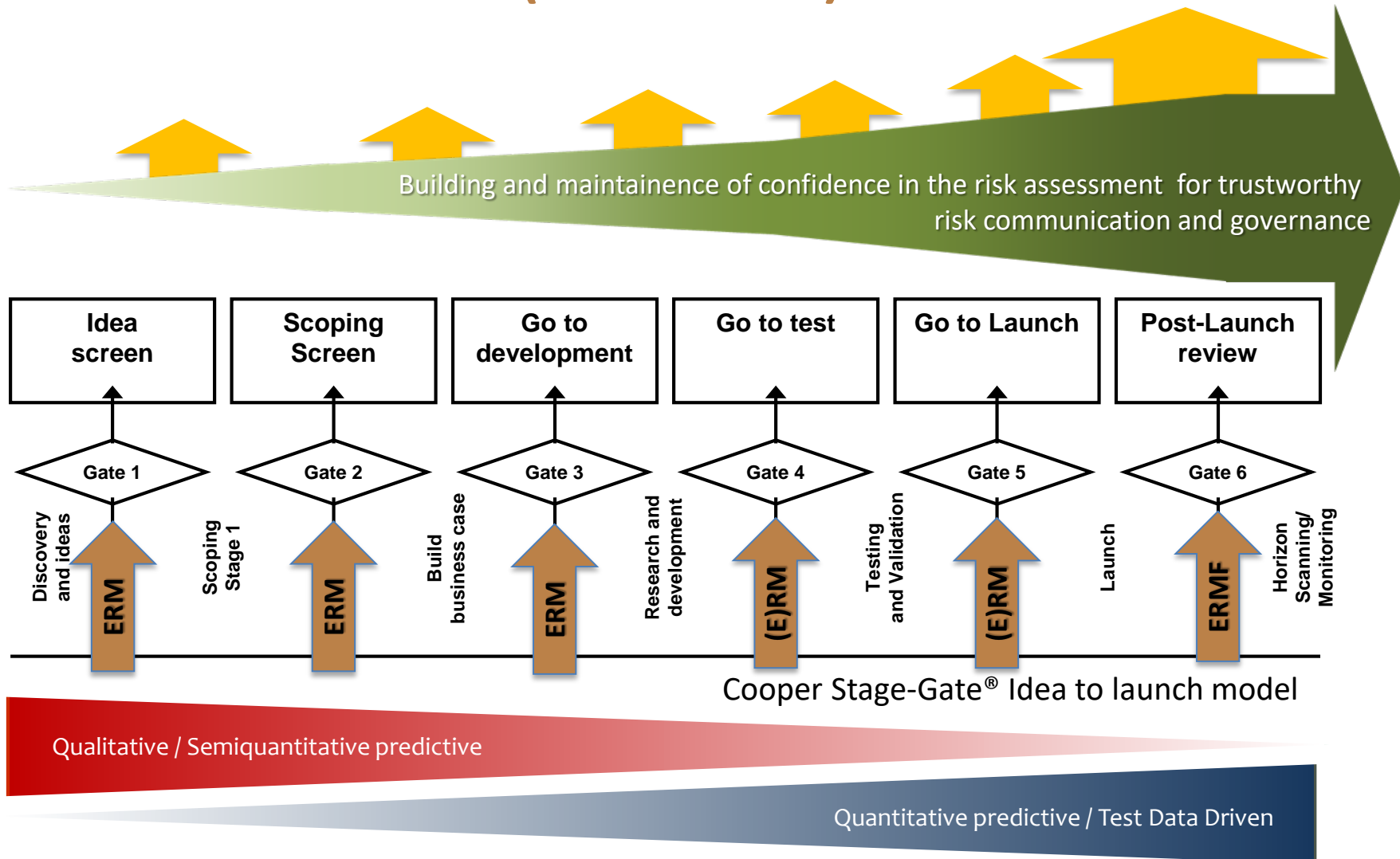


Emerging Risk Management Framework [CEN Workshop Agreement 16649 (2013)]



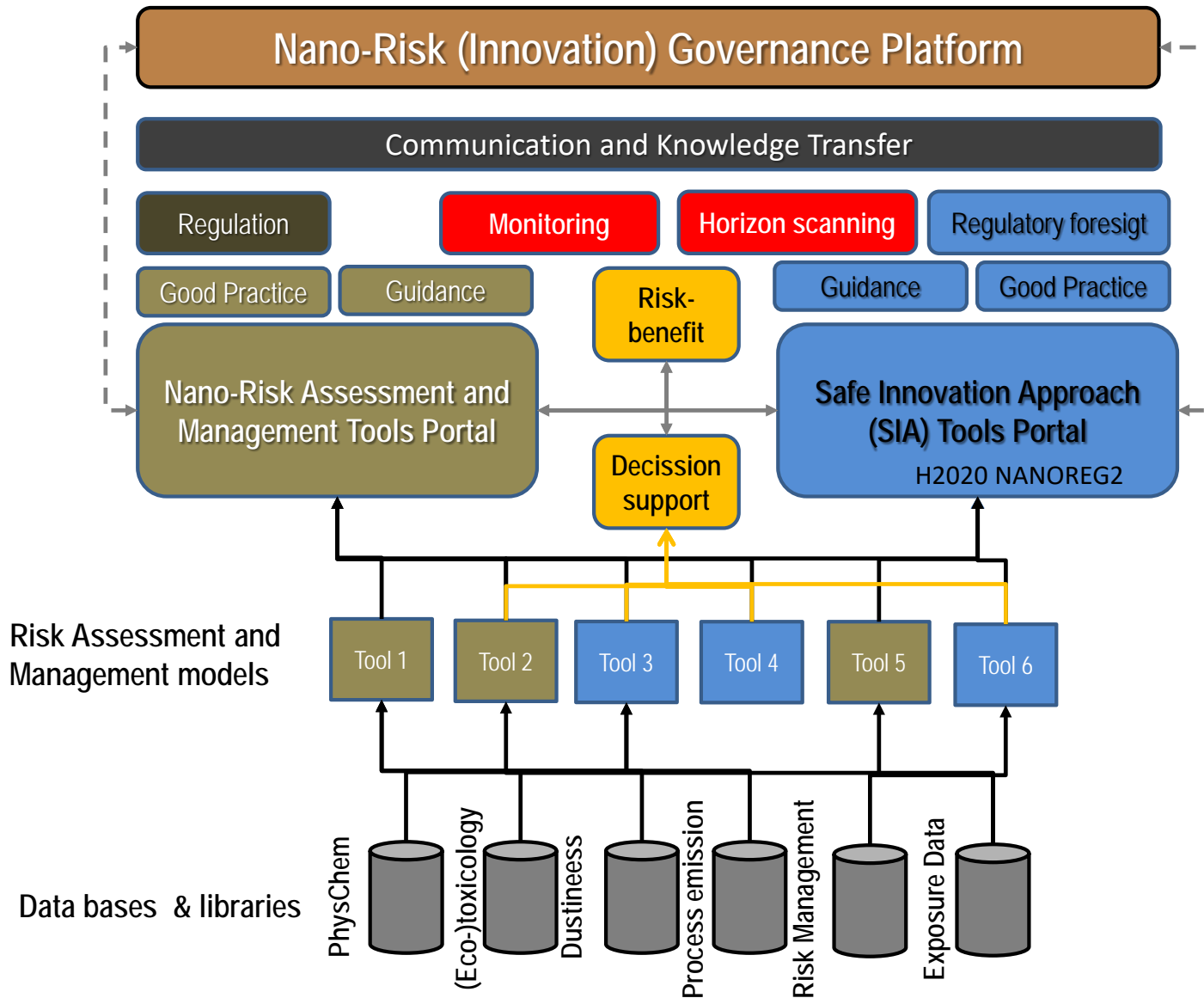


# From Emerging Risk Management to Nano-risk (innovation) Governance





Users: industry,  
service providers,  
regulators, NGO's etc.





# When should nano-risk assessment procedures be performed?

	<i>Industry Representatives</i>	<i>Academic Public Researchers</i>	<i>Policy makers Regulators Insurers</i>
<i>Idea screening; Early planning stage of R&amp;I</i>			
<i>Scoping screening; Basic research</i>			
<i>Go to development; Applied research/proof of concept</i>			
<i>Go to test; Production/engineering/testing</i>			
<i>Go to launch; Go to market</i>			
<i>Post launch review; On the market</i>			
<i>In all stages</i>			

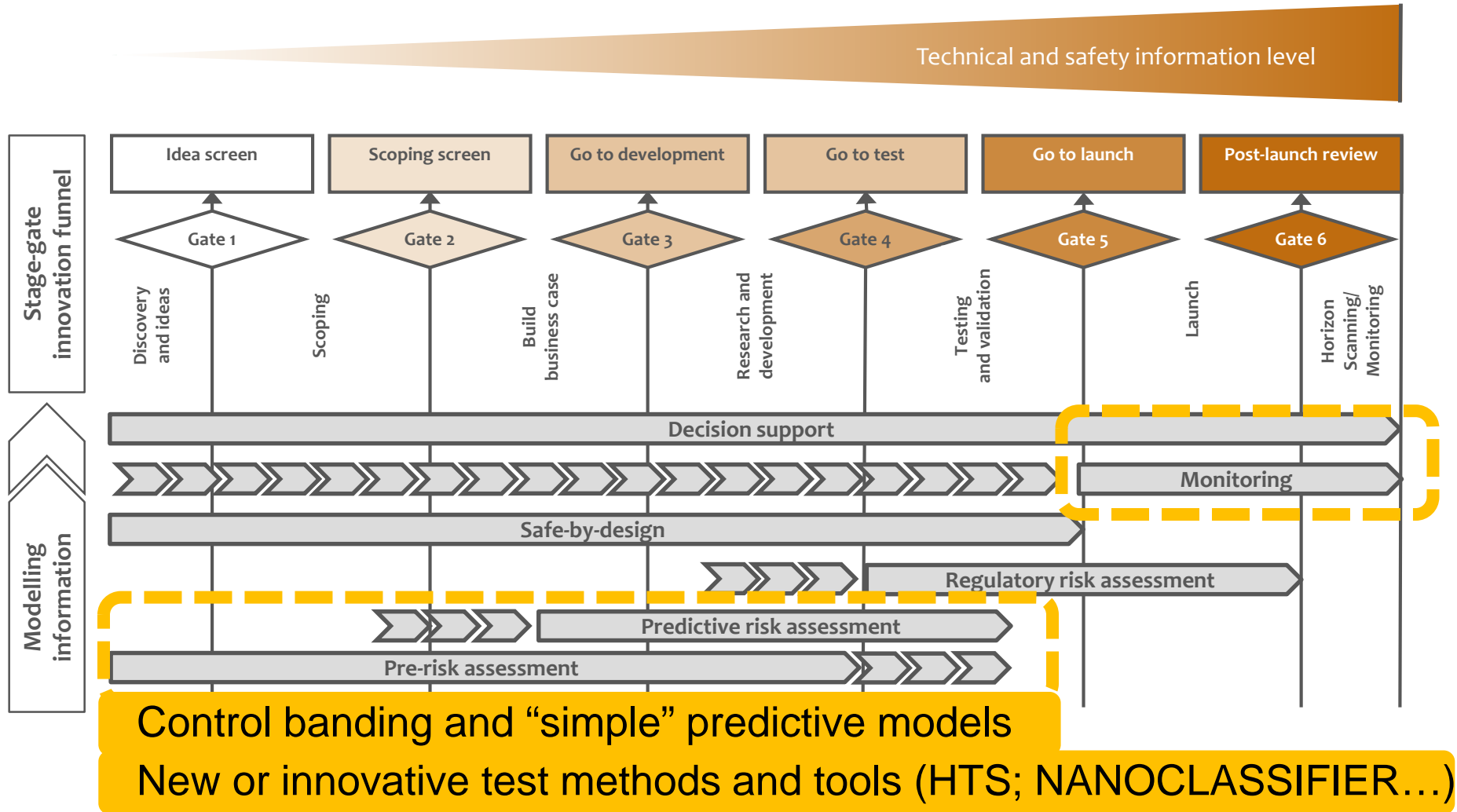
Color scale (Number of counts)



Unpublished caLIBRAte results



## risk governance framework



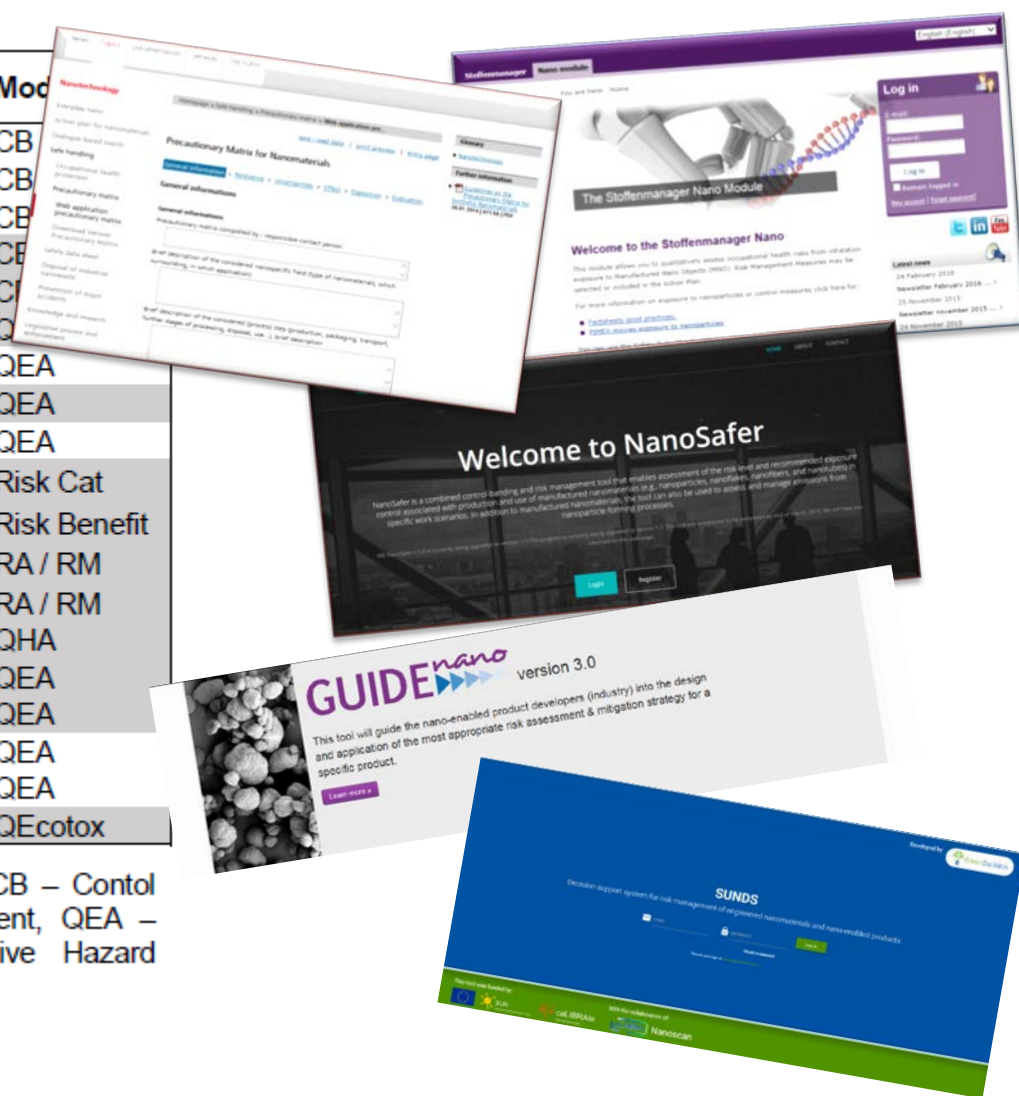


# So, do we have the data and the tools?

# Several different nano-specific tools

No.	Model name	Application area	Owner	Mod
1	ANSES tool	Work	ANSES	CB
2	ISO TS 12901 CB tool	Work	ISO	CB
3	US Nanotool	Work	LLNL (USA)	CB
4	StM Nano	Work	Cosanta (NL)	CB
5	NanoSafer CB	Work	NRCWE	CB
6	ConsExpo Nano	Cons	RIVM	QEA
7	BAUA SprayExpo	Work	BaUA (DE)	QEA
8	RiskofDerm	Work	TNO	QEA
9	IEAT	Work	IOM	QEA
10	Swiss PM	Env/Cons/Work	FOPH (CH)	Risk Cat
11	LICARA NanoScan	Env/Cons/Work	EMPA/TNO	Risk Benefit
12	SUNDS	Env/Cons/Work	UNIVE / GD	RA / RM
13	GuideNano	Env/Cons/Work	LEITAT	RA / RM
14	nano-QSAR	Human/Env.	Tomas Puzyn	QHA
15	SimpleBox4Nano	Env	RIVM	QEA
16	Mendnano	Env	UCAL (USA)	QEA
17	NanoDuFlow	Env	WA (NL)	QEA
18	RedNano	Env	UCAL (USA)	QEA
19	n-SSWD	Env	UNIVE	QEcotox

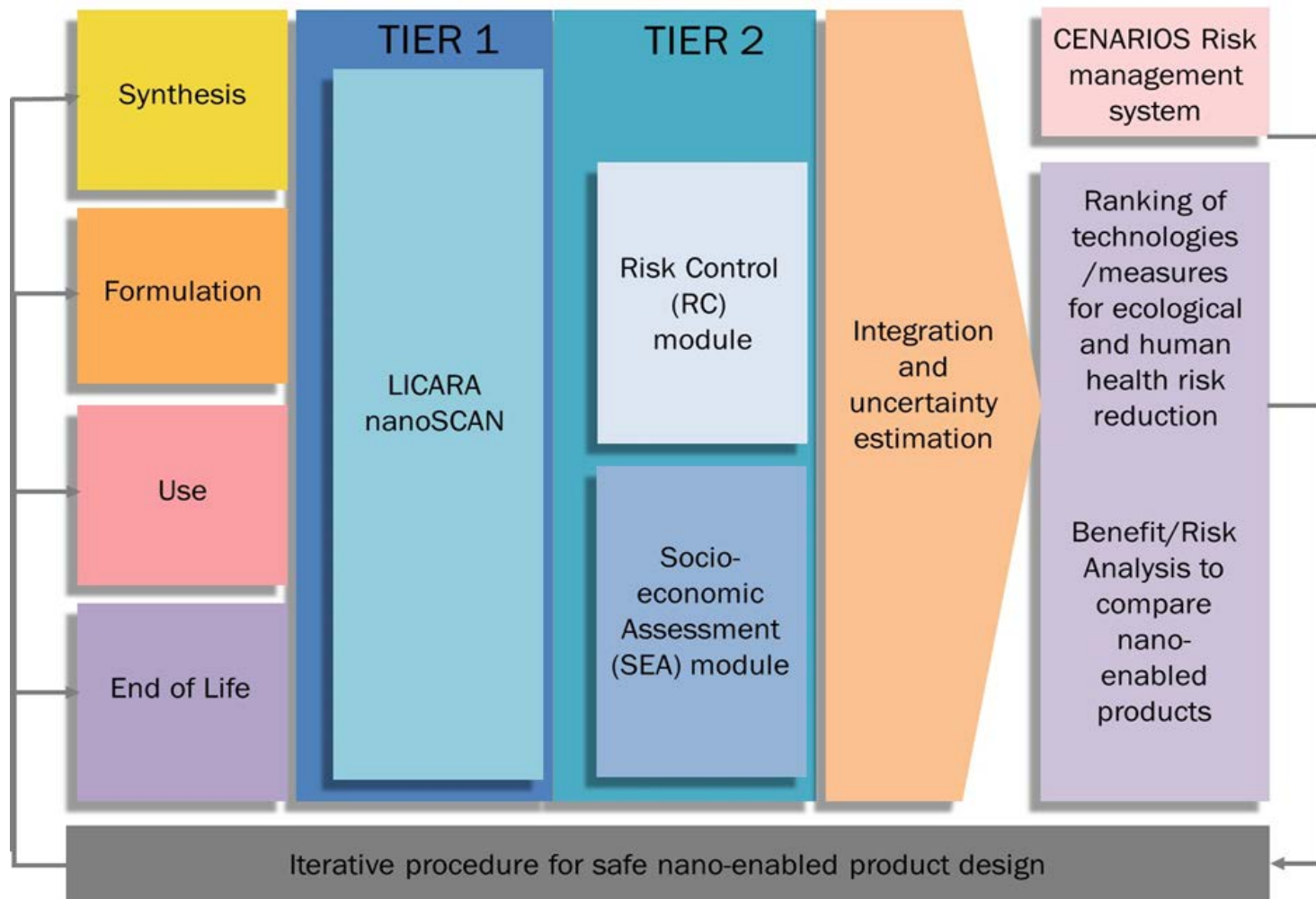
**Abbreviations:** Env - environmental, Cons - consumer, CB – Contol Banding, RA – Risk Assessment, RM –Risk Management, QEA – Quantitative Exposure Assessment, QHA – Quantitative Hazard assessment, Risk Cat – Risk Categorization





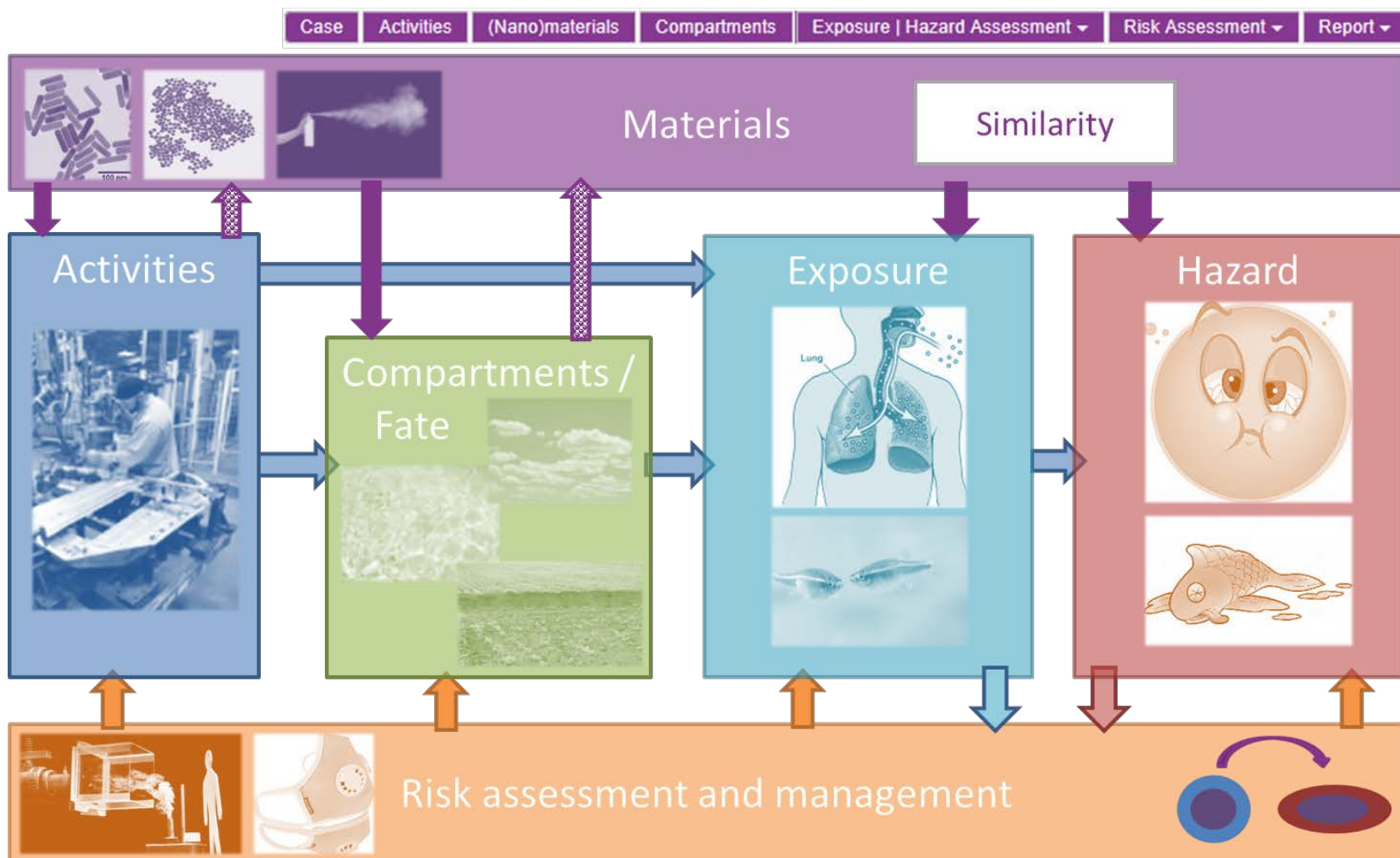


# SUN Decision Support





## Conceptual framework



# Several different nano-specific tools

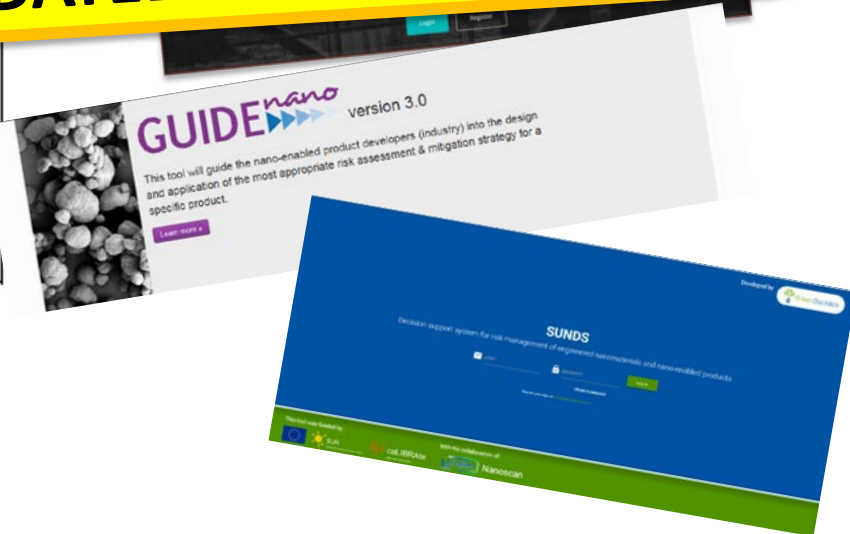
No.	Model name	Application area	Owner	Model type
1	ANSES tool	Work	ANSES	CB
2	ISO TS 12004 CB			

**Common for all!**

**Often restricted to specific application domains  
Users often have challenges in finding input data  
Limited use and low general knowledge about them  
NOT VALIDATED**

14		Human/Env.	Tomas Puzyn	QHA
15	SimpleBox4Nano	Env	RIVM	QEA
16	Mendnano	Env	UCAL (USA)	QEA
17	NanoDuFlow	Env	WA (NL)	QEA
18	RedNano	Env	UCAL (USA)	QEA
19	n-SSWD	Env	UNIVE	QEcotox

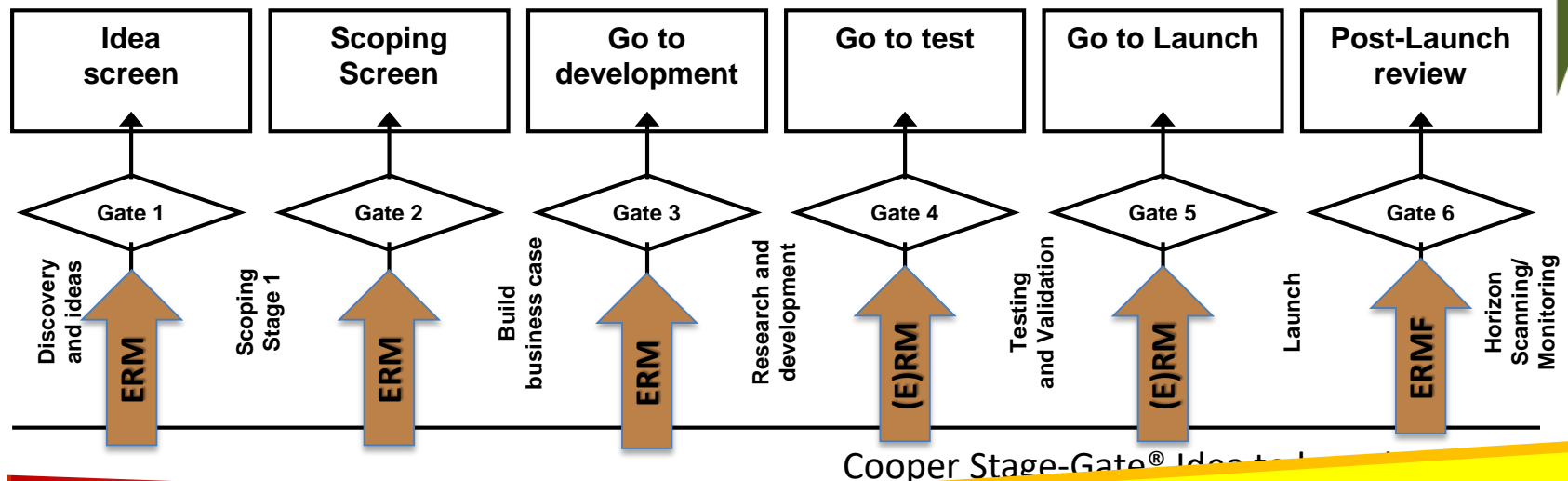
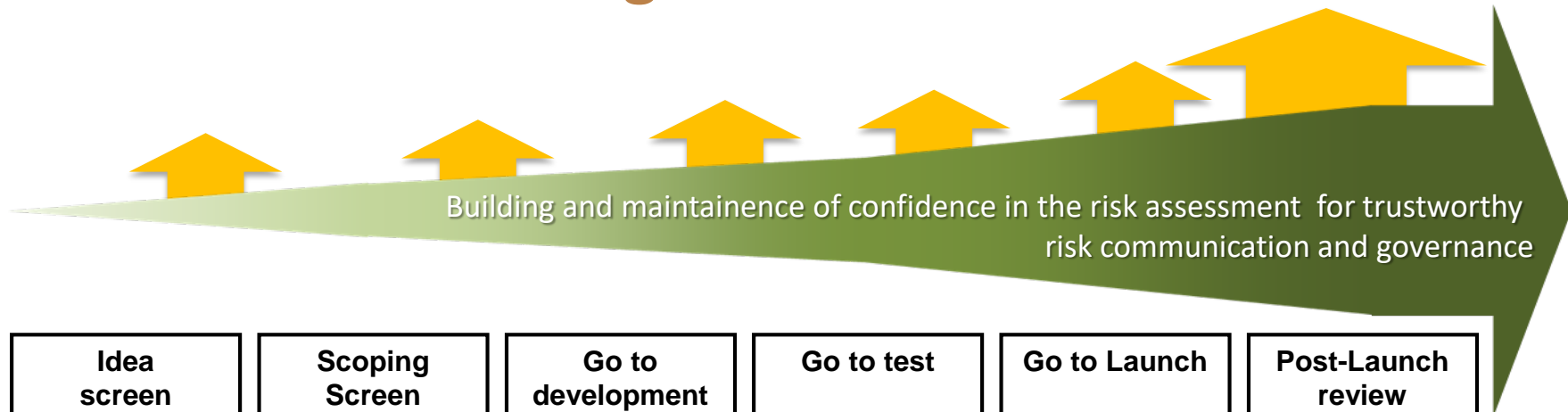
**Abbreviations:** Env - environmental, Cons - consumer, CB – Contol Banding, RA – Risk Assessment, RM –Risk Management, QEA – Quantitative Exposure Assessment, QHA – Quantitative Hazard assessment, Risk Cat – Risk Categorization





# Conceptual innovation

## risk governance idea



**Testing and Validation is key to build the foundations**

Quantitative predictive / Test Data Driven

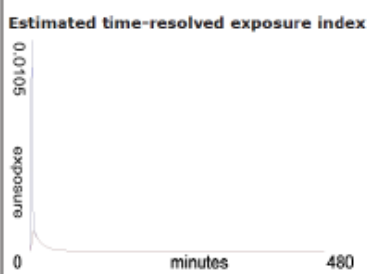
# Validation by sensitivity and performance testing

Pouring 700g CuO under a fume hood

## ASSESSMENT BY TIER 2

NanoSafer v 1.1

### Result of assessment

<p><b>Estimated hazard level 0.2</b> The hazard level is estimated based on <b>High aspect ratio material:</b> No A high volume specific surface area of 97.50 m<sup>2</sup>/cm<sup>3</sup> <b>OEL of analogue bulk material:</b> 1 mg/m<sup>3</sup> <b>Solubility:</b> Insoluble (&lt; 1 g/L) <b>Presence of surface coating:</b> No <b>Known hazards of analogue bulk material</b></p>		<p><b>Estimated time-resolved exposure index</b></p> 	
<p><b>Near-field Acute</b> 0.0025 EB1: Very low exposure potential</p>	<p><b>Near-field Daily</b> 0.0000 EB1: Very low exposure potential</p>	<p><b>Far-field Acute</b> 0.0002 EB1: Very low exposure potential</p>	<p><b>Far-field Daily</b> 0.0000 EB1: Very low exposure potential</p>

Toxicity \ Exposure	0.76-1.00	0.51-0.75	0.25-0.50	0.00-0.25
>1.00	RL5	RL5	RL5	RL5
0.51-1.00	RL5	RL5	RL4	RL4
0.26-0.50	RL5	RL4	RL4	RL3
0.11-0.25	RL4	RL4	RL3	RL2
< 0.11	RL4	RL3	RL2	RL1



RL1: Very low toxicity and low exposure potential

NF=1.5 μg m<sup>-3</sup> < M<sub>NF</sub> real work environment (9.2 μg m<sup>-3</sup>)

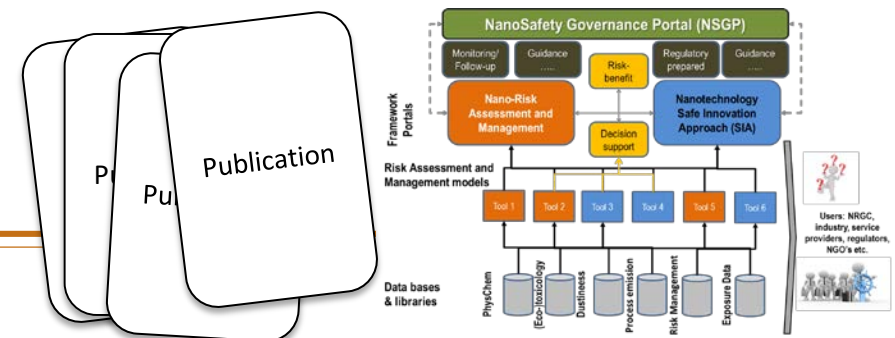
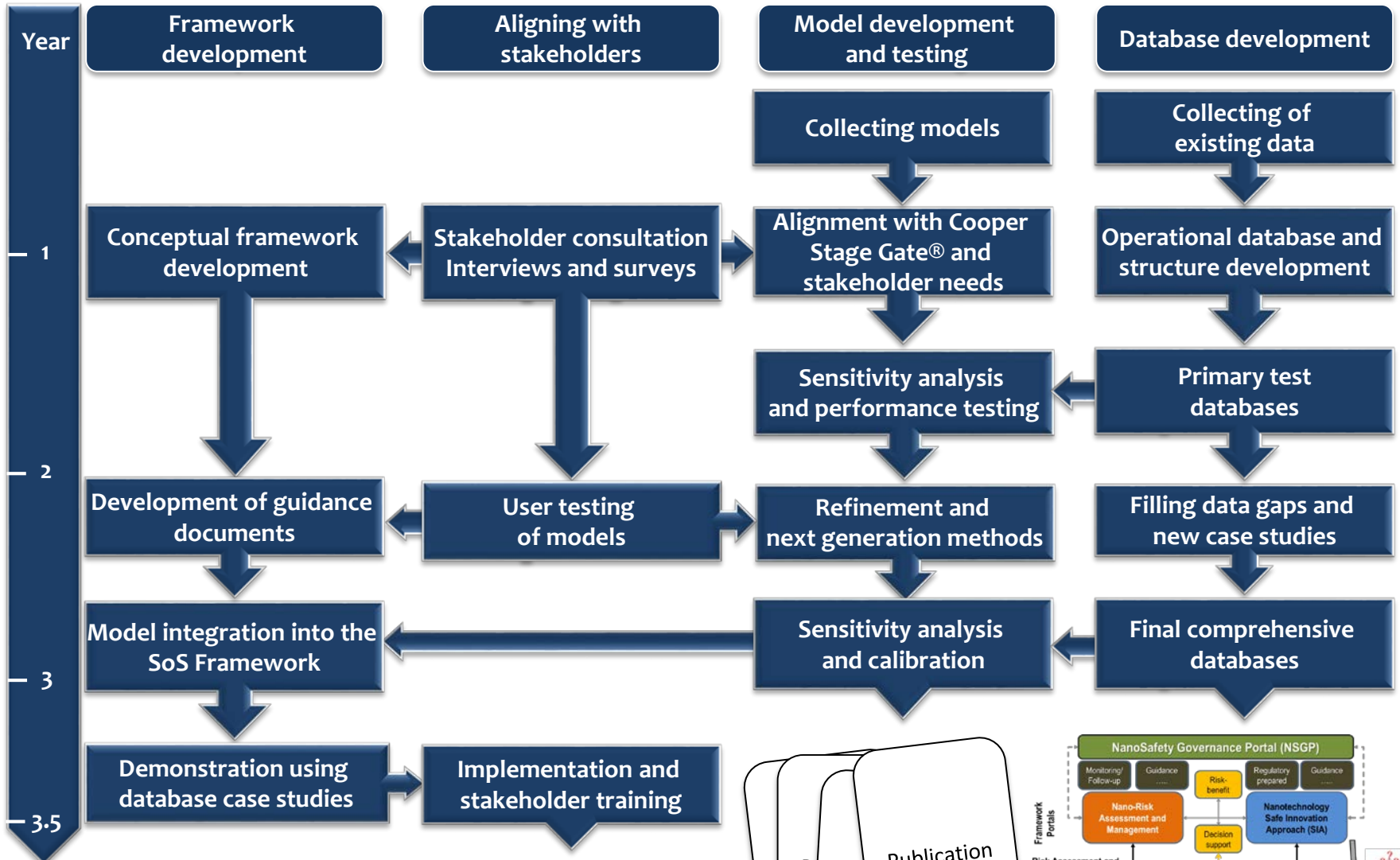
$$OEL_{nano} = OEL_{bulk} \cdot \frac{30}{SSA_{nano}}$$

Specific density of the nanomaterial (g/cm<sup>3</sup>)

$$EXP_{Acute} = \frac{C_{Acute}}{2 \cdot OEL_{nano}}$$

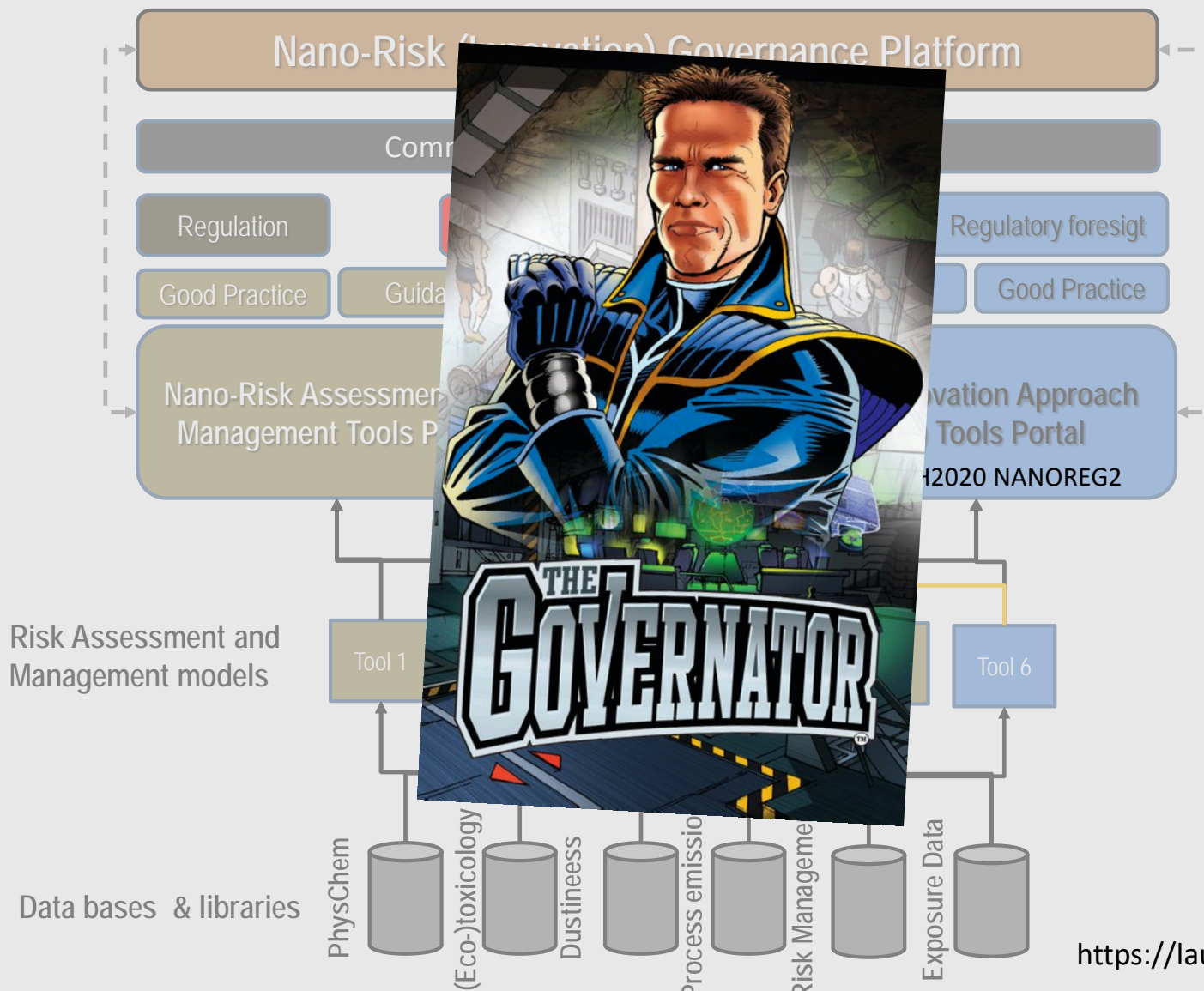
Specific surface area of the nanomaterial [SSA]; m<sup>2</sup>/g

$$EXP_{8-hour} = \frac{C_{8-hour}}{OEL_{nano}}$$





Users: industry,  
service providers,  
regulators, NGO's etc.



<https://laughingsquid.com/>

- Webpage: [www.nanocalibrate.eu](http://www.nanocalibrate.eu)
- See also: [www.researchgate.net/profile/Keld\\_Jensen](http://www.researchgate.net/profile/Keld_Jensen)



## Welcome

We are an interdisciplinary group of researchers, risk assessors, test facilities, and industry developing tools that manufacturers, authorities and companies can use to manage workplace risks during innovation, production and use of manufactured nanomaterials. Together, we are the caLIBRAte project.



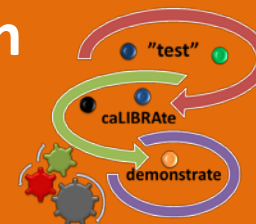
**Thank you for your attention**

**[www.nanocalibrate.eu](http://www.nanocalibrate.eu)**

**[www.researchgate.net/profile/Keld\\_Jensen](http://www.researchgate.net/profile/Keld_Jensen)**

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**[kaj@nrcwe.dk](mailto:kaj@nrcwe.dk)**

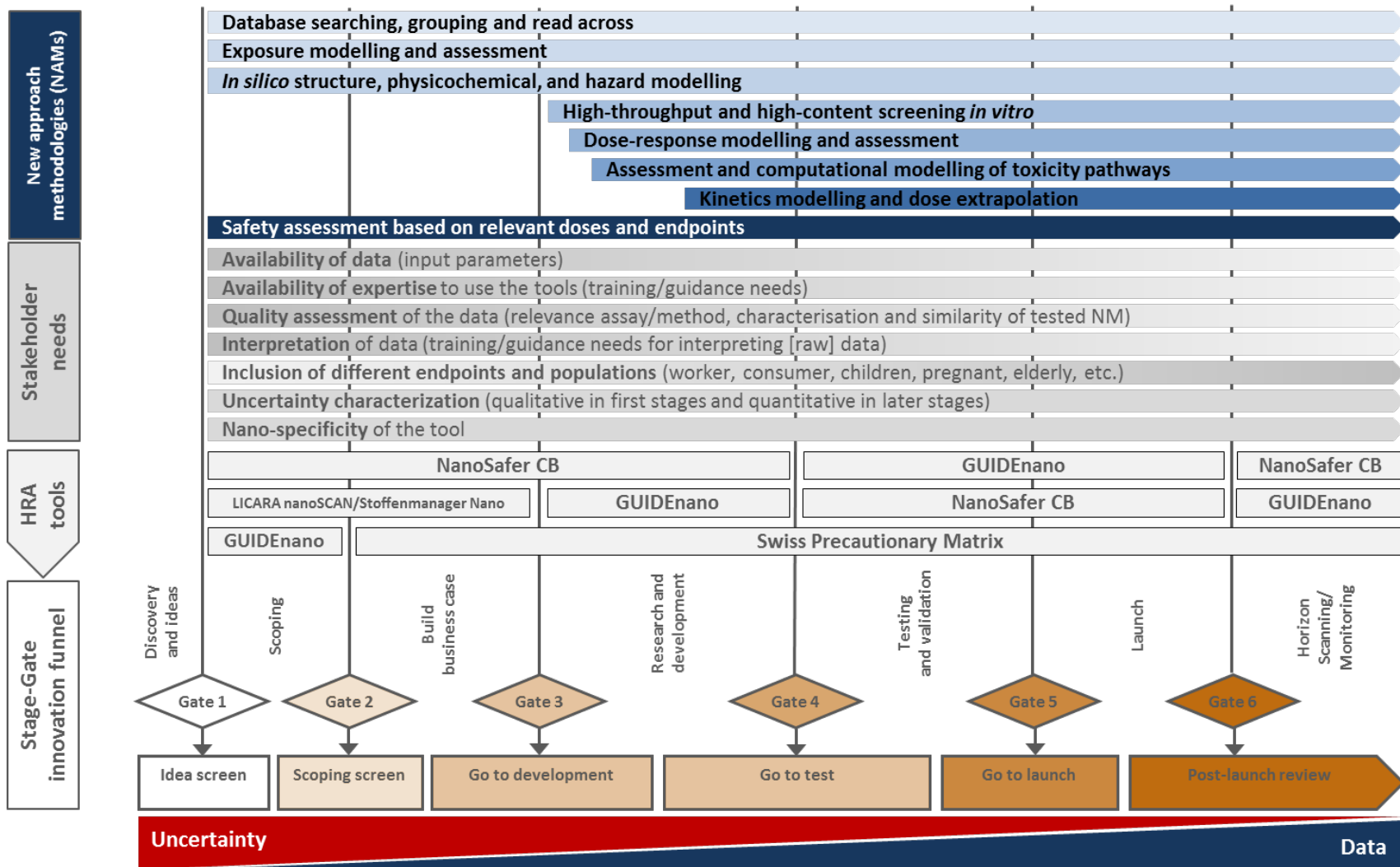






# Applicability of new approach methodologies

## (NAMs) for innovation and safety assessment of MN



Nymark et al. Applicability of new approach methodologies to innovation and safety assessment of nanomaterials. In preparation